

Praxis

M I M T E C H N O L O G Y



RE-ESTABLISHING DESIGN, FIT AND FUNCTION

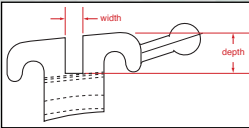
MANUFACTURING

STANDARDS OF TOLERANCE

DESCRIPTION:
265-022 CUS-2T 13A .018 UR

AFTER FINISHING

Samples	Width	Depth
AVERAGE	0.0183	0.03201



MIM Technology: Turning powdered metal into a high tolerance surgical steel part.

Lancer has assembled some of the worlds leading Metal Injection Technicians to improve the metal injection process and achieve the Praxis design objectives. Lancer's metal injection molding allows for an improvement in manufacturing efficiency, yields and processing lead times. Lancer's objective is to provide a consistently produced bracket and performance that is noticed by our clinical partners.

With our innovative *MIM Process* Lancer can:

- Maintain better tolerances and perfect down stream processes.
- Accomplish a broader range of clinical design objectives.
- Hold tighter slot cutting standards using "Best Standards" quality inspection criteria.
- Obtain efficiency in manufacturing processing – no remnants or waste.
- Reduce manufacturing lead times and better partner finished inventory with your demand.

MIM PROCESS FLOW CHART



Raw feed stock enters the barrel



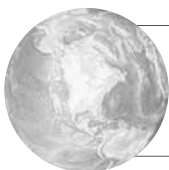
A "green state" bracket is produced



The "green state" bracket is sintered



Finished Bracket



Unlike casting or machining processes, Praxis allows Lancer to minimize remnant waste during the manufacturing process.

This means less waste, energy and impact on our delicate environment. The Praxis Process is more environmentally friendly!

ROTH PRESCRIPTION			
PART NUMBER	BRACKET DESCRIPTION	ORDER	
UPPER ARCH .022			
265-301	PRAXIS SP CEN +12T +5A 022 UR		
265-302	PRAXIS SP CEN +12T +5A 022 UL		
265-311	PRAXIS SP LAT +8T +9A 022 UR		
265-312	PRAXIS SP LAT +8T +9A 022 UL		
265-325	PRAXIS SP CUS HK -2T +13A 4 MAR 022 UR		
265-326	PRAXIS SP CUS HK -2T +13A 4 MAR 022 UL		
265-327	PRAXIS SP CUS -2T +13A 4 MAR 022 UR		
265-328	PRAXIS SP CUS -2T +13A 4 MAR 022 UL		
265-131	PRAXIS BIC HK -7T 0A 2 DAR 022 UR		
265-132	PRAXIS BIC HK -7T 0A 2 DAR 022 UL		
265-133	PRAXIS BIC -7T 0A 2 DAR 022 UR		
265-134	PRAXIS BIC -7T 0A 2 DAR 022 UL		
LOWER ARCH .022		Order	
265-145	PRAXIS ANT -1T 0A 022 LOWER		
265-151	PRAXIS CUS HK -11T +7A 2 MAR 022 LR		
265-152	PRAXIS CUS HK -11T +7A 2 MAR 022 LL		
265-153	PRAXIS CUS -11T +7A 2 MAR 022 LR		
265-154	PRAXIS CUS -11T +7A 2 MAR 022 LL		
265-161	PRAXIS 1BIC HK -17T 0A 4 MAR 022 LR		
265-162	PRAXIS 1BIC HK -17T 0A 4 MAR 022 LL		
265-163	PRAXIS 1BIC -17T 0A 4 MAR 022 LR		
265-164	PRAXIS 1BIC -17T 0A 4 MAR 022 LL		
265-171	PRAXIS 2BIC HK -22T 0A 4 MAR 022 LR		
265-172	PRAXIS 2BIC HK -22T 0A 4 MAR 022 LL		
265-173	PRAXIS 2BIC -22T 0A 4 MAR 022 LR		
265-174	PRAXIS 2BIC -22T 0A 4 MAR 022 LL		
PART NUMBER	BRACKET DESCRIPTION	ORDER	
UPPER ARCH .018			
265-201	PRAXIS SP CEN +12T +5A 018 UR		
265-202	PRAXIS SP CEN +12T +5A 018 UL		
265-211	PRAXIS SP LAT +8T +9A 018 UR		
265-212	PRAXIS SP LAT +8T +9A 018 UL		
265-225	PRAXIS SP CUS HK -2T +13A 4 MAR 018 UR		
265-226	PRAXIS SP CUS HK -2T +13A 4 MAR 018 UL		
265-227	PRAXIS SP CUS -2T +13A 4 MAR 018 UR		
265-228	PRAXIS SP CUS -2T +13A 4 MAR 018 UL		
265-031	PRAXIS BIC HK -7T 0A 2 DAR 018 UR		
265-032	PRAXIS BIC HK -7T 0A 2 DAR 018 UL		
265-033	PRAXIS BIC -7T 0A 2 DAR 018 UR		
265-034	PRAXIS BIC -7T 0A 2 DAR 018 UL		
LOWER ARCH .018		ORDER	
265-045	PRAXIS ANT -1T 0A 018 LOWER		
265-051	PRAXIS CUS HK -11T +7A 2 MAR 018 LR		
265-052	PRAXIS CUS HK -11T +7A 2 MAR 018 LL		
265-053	PRAXIS CUS -11T +7A 2 MAR 018 LR		
265-054	PRAXIS CUS -11T +7A 2 MAR 018 LL		
265-061	PRAXIS 1BIC HK -17T 0A 4 MAR 018 LR		
265-062	PRAXIS 1BIC HK -17T 0A 4 MAR 018 LL		
265-063	PRAXIS 1BIC -17T 0A 4 MAR 018 LR		
265-064	PRAXIS 1BIC -17T 0A 4 MAR 018 LL		
265-071	PRAXIS 2BIC HK -22T 0A 4 MAR 018 LR		
265-072	PRAXIS 2BIC HK -22T 0A 4 MAR 018 LL		
265-073	PRAXIS 2BIC -22T 0A 4 MAR 018 LR		
265-074	PRAXIS 2BIC -22T 0A 4 MAR 018 LL		

LANCER'S PRAXIS REDI-PAK			
PART NUMBER	BRACKET DESCRIPTION .022	ORDER	
265-934	PRAXIS REDI PACK ROTH ALL HKS NAR CUS 022		
265-938	PRAXIS REDI PACK ROTH NAR CUS HKS 022		
265-942	PRAXIS REDI PACK ROTH NAR CUS 022		
265-946	PRAXIS REDI PACK ROTH HK 022 NAR CUS GOB		
265-950	PRAXIS REDI PACK ROTH HK CUS 022 NAR CUS GOB		
265-954	PRAXIS REDI PACK ROTH 022 NAR CUS GOB		
PART NUMBER	BRACKET DESCRIPTION .018	ORDER	
265-933	PRAXIS REDI PACK ROTH ALL HKS NAR CUS 018		
265-937	PRAXIS REDI PACK ROTH NAR CUS HKS 018		
265-941	PRAXIS REDI PACK ROTH NAR CUS 018		
265-945	PRAXIS REDI PACK ROTH HK 018 NAR CUS GOB		
265-949	PRAXIS REDI PACK ROTH HK CUS 018 NAR CUS GOB		
265-953	PRAXIS REDI PACK ROTH 018 NAR CUS GOB		

Experience the **Redi-Pak** Ultimate Bracket Solution!

Redi-Pak allows you to better track, order and enhance your patient's perception!



- Redi-Pak keeps your brackets in individualized, pre-set storage envelopes – designed to keep your brackets where they belong – ready for bonding.
- Redi-Pak allows you to reduce and better manage your inventory.
- Redi-Pak alleviates the hassle of pulling brackets from a centralized storage tray.
- Redi-Pak stores your brackets on a dust free FDA approved adhesive transfer tape. This keeps your brackets in “tweezer ready” position.

See Chart Above to order Praxis Redi-Paks.



“Lancer’s Redi-Pak makes sense for my practice. My staff orders brackets by patient, not by bracket. This has helped me control my excess inventory expense and controlled my bottom line.”

DR. CHOI / Clinical Test Team Member

PRAXIS GLIDE			
PART NUMBER	BRACKET DESCRIPTION .022	ORDER	
274-932	GLIDE REDI-PAK HKS 022		
274-934	GLIDE REDI-PAK HKS CUS 022		
274-936	GLIDE REDI-PAK 022		
PART NUMBER	BRACKET DESCRIPTION .018	ORDER	
274-931	GLIDE REDI-PAK HKS 018		
274-933	GLIDE REDI-PAK HKS CUS 018		
274-935	GLIDE REDI-PAK 018		

HILGERS PRESCRIPTION					
PART NUMBER	BRACKET DESCRIPTION	ORDER	PART NUMBER	BRACKET DESCRIPTION	ORDER
UPPER ARCH 022			UPPER ARCH .018		
270-101	PRAXIS CEN +22T +4A 022 UR		270-001	PRAXIS CEN +22T +4A 018 UR	
270-102	PRAXIS CEN +22T +4A 022 UL		270-002	PRAXIS CEN +22T +4A 018 UL	
270-111	PRAXIS LAT +14T +8A 022 UR		270-011	PRAXIS LAT +14T +8A 018 UR	
270-112	PRAXIS LAT +14T +8A 022 UL		270-012	PRAXIS LAT +14T +8A 018 UL	
270-121	PRAXIS CUS HK +7T +10A 022 UR		270-021	PRAXIS CUS HK +7T +10A 018 UR	
270-122	PRAXIS CUS HK +7T +10A 022 UL		270-022	PRAXIS CUS HK +7T +10A 018 UL	
270-123	PRAXIS CUS +7T +10A 022 UR		270-023	PRAXIS CUS +7T +10A 018 UR	
270-124	PRAXIS CUS +7T +10A 022 UL		270-024	PRAXIS CUS +7T +10A 018 UL	
268-131	PRAXIS BIC HK -7T 0A 022 UR		268-031	PRAXIS BIC HK -7T 0A 018 UR	
268-132	PRAXIS BIC HK -7T 0A 022 UL		268-032	PRAXIS BIC HK -7T 0A 018 UL	
268-133	PRAXIS BIC -7T 0A 022 UPPER UNIV		268-033	PRAXIS BIC -7T 0A 018 UPPER UNIV	
			268-033	PRAXIS BIC 0T 0A 018 UPPER/LOWER UNIV	
LOWER ARCH 022			LOWER ARCH 018		
268-145	PRAXIS ANT -6T 0A 022 LO		268-045	PRAXIS ANT -6T 0A 018 LO	
270-151	PRAXIS CUS HK +7T +6A 022 LR		270-051	PRAXIS CUS HK +7T +6A 018 LR	
270-152	PRAXIS CUS HK +7T +6A 022 LL		270-052	PRAXIS CUS HK +7T +6A 018 LL	
270-153	PRAXIS CUS +7T +6A 022 LR		270-053	PRAXIS CUS +7T +6A 018 LR	
270-154	PRAXIS CUS +7T +6A 022 LL		270-054	PRAXIS CUS +7T +6A 018 LL	
268-161	PRAXIS 1BIC HK -12T +2A 022 LR		268-061	PRAXIS 1BIC HK -12T +2A 018 LR	
268-162	PRAXIS 1BIC HK -12T +2A 022 LL		268-062	PRAXIS 1BIC HK -12T +2A 018 LL	
268-163	PRAXIS 1BIC -12T +2A 022 LR		268-063	PRAXIS 1BIC -12T +2A 018 LR	
268-164	PRAXIS 1BIC -12T +2A 022 LL		268-064	PRAXIS 1BIC -12T +2A 018 LL	
268-171	PRAXIS 2BIC HK -17T +2A 022 LR		268-071	PRAXIS 2BIC HK -17T +2A 018 LR	
268-172	PRAXIS 2BIC HK -17T +2A 022 LL		268-072	PRAXIS 2BIC HK -17T +2A 018 LL	
268-173	PRAXIS 2BIC -17T +2A 022 LR		268-073	PRAXIS 2BIC -17T +2A 018 LR	
268-174	PRAXIS 2BIC -17T +2A 022 LL		268-074	PRAXIS 2BIC -17T +2A 018 LL	

MBT PRESCRIPTION					
PART NUMBER	BRACKET DESCRIPTION	ORDER	PART NUMBER	BRACKET DESCRIPTION	ORDER
UPPER ARCH 022			UPPER ARCH .018		
268-101	PRAXIS CEN +17T +4A 022 UR		268-001	PRAXIS CEN +17T +4A 018 UR	
268-102	PRAXIS CEN +17T +4A 022 UL		268-002	PRAXIS CEN +17T +4A 018 UL	
268-111	PRAXIS LAT +10T +8A 022 UR		268-011	PRAXIS LAT +10T +8A 018 UR	
268-112	PRAXIS LAT +10T +8A 022 UL		268-012	PRAXIS LAT +10T +8A 018 UL	
268-121	PRAXIS CUS HK 0T +8A 022 UR		268-021	PRAXIS CUS HK 0T +8A 018 UR	
268-122	PRAXIS CUS HK 0T +8A 022 UL		268-022	PRAXIS CUS HK 0T +8A 018 UL	
268-123	PRAXIS CUS -7T +8A 022 UR		268-023	PRAXIS CUS -7T +8A 018 UR	
268-124	PRAXIS CUS -7T +8A 022 UL		268-024	PRAXIS CUS -7T +8A 018 UL	
268-131	PRAXIS BIC HK -7T 0A 022 UR		268-031	PRAXIS BIC HK -7T 0A 018 UR	
268-132	PRAXIS BIC HK -7T 0A 022 UL		268-032	PRAXIS BIC HK -7T 0A 018 UL	
268-133	PRAXIS BIC -7T 0A 022 UPPER UNIV		268-033	PRAXIS BIC -7T 0A 018 UPPER UNIV	
LOWER ARCH 022			LOWER ARCH .018		
268-145	PRAXIS ANT -6T 0A 022 LO		268-045	PRAXIS ANT -6T 0A 018 LO	
268-151	PRAXIS CUS HK 0T +3A 022 LR		268-051	PRAXIS CUS HK 0T +3A 018 LR	
268-152	PRAXIS CUS HK 0T +3A 022 LL		268-052	PRAXIS CUS HK 0T +3A 018 LL	
268-153	PRAXIS CUS -6T +3A 022 LR		268-053	PRAXIS CUS -6T +3A 018 LR	
268-154	PRAXIS CUS -6T +3A 022 LL		268-054	PRAXIS CUS -6T +3A 018 LL	
268-161	PRAXIS 1BIC HK -12T +2A 022 LR		268-061	PRAXIS 1BIC HK -12T +2A 018 LR	
268-162	PRAXIS 1BIC HK -12T +2A 022 LL		268-062	PRAXIS 1BIC HK -12T +2A 018 LL	
268-163	PRAXIS 1BIC -12 +2A .022 LR		268-063	PRAXIS 1BIC -12 +2A 018 LR	
268-164	PRAXIS 1BIC -12 +2A .022 LL		268-064	PRAXIS 1BIC -12 +2A 018 LL	
268-171	PRAXIS 2BIC HK -17T +2A 022 LR		268-071	PRAXIS 2BIC HK -17T +2A 018 LR	
268-172	PRAXIS 2BIC HK -17T +2A 022 LL		268-072	PRAXIS 2BIC HK -17T +2A 018 LL	
268-173	PRAXIS 2BIC -17T +2A 022 LR		268-073	PRAXIS 2BIC -17T +2A 018 LR	
268-174	PRAXIS 2BIC -17T +2A 022 LL		268-074	PRAXIS 2BIC -17T +2A 018 LL	

LANCER'S NEW PRAXIS GINGIVELY OFFSET BI CUSPIDS					
PART NUMBER	BRACKET DESCRIPTION	ORDER	PART NUMBER	BRACKET DESCRIPTION	ORDER
UPPER ARCH 022			UPPER ARCH .018		
265-135	PRAXIS BIC HK -7T 0A 2 DAR 022 UR GOB		265-035	PRAXIS BIC HK -7T 0A 2 DAR 018 UR GOB	
265-136	PRAXIS BIC HK -7T 0A 2 DAR 022 UL GOB		265-036	PRAXIS BIC HK -7T 0A 2 DAR 018 UL GOB	
265-137	PRAXIS BIC -7T 0A 2 DAR 022 UR GOB		265-037	PRAXIS BIC -7T 0A 2 DAR 018 UR GOB	
265-138	PRAXIS BIC -7T 0A 2 DAR 022 UL GOB		265-038	PRAXIS BIC -7T 0A 2 DAR 018 UL GOB	
268-135	PRAXIS BIC HK -7T 6A 022 UR GOB		268-035	PRAXIS BIC HK -7T 6A 018 UR GOB	
268-136	PRAXIS BIC HK -7T 6A 022 UL GOB		268-036	PRAXIS BIC HK -7T 6A 018 UL GOB	
268-137	PRAXIS BIC -7T 6 022 UPPER UNIV GOB		268-037	PRAXIS BIC -7T 6 018 UPPER UNIV GOB	
LOWER ARCH 022			LOWER ARCH 018		
265-165	PRAXIS 1BIC HK -17T 0A 4 MAR 022 LR GOB		265-065	PRAXIS 1BIC HK -17T 0A 4 MAR 018 LR GOB	
265-166	PRAXIS 1BIC HK -17T 0A 4 MAR 022 LL GOB		265-066	PRAXIS 1BIC HK -17T 0A 4 MAR 018 LL GOB	
265-167	PRAXIS 1BIC -17T 0A 4 MAR 022 LR GOB		265-067	PRAXIS 1BIC -17T 0A 4 MAR 018 LR GOB	
265-168	PRAXIS 1BIC -17T 0A 4 MAR 022 LL GOB		265-068	PRAXIS 1BIC -17T 0A 4 MAR 018 LL GOB	
265-175	PRAXIS 2BIC HK -22T 0A 4 MAR 022 LR GOB		265-075	PRAXIS 2BIC HK -22T 0A 4 MAR 018 LR GOB	
265-176	PRAXIS 2BIC HK -22T 0A 4 MAR 022 LL GOB		265-076	PRAXIS 2BIC HK -22T 0A 4 MAR 018 LL GOB	
265-177	PRAXIS 2BIC -22T 0A 4 MAR 022 LR GOB		265-077	PRAXIS 2BIC -22T 0A 4 MAR 018 LR GOB	
265-178	PRAXIS 2BIC -22T 0A 4 MAR 022 LL GOB		265-078	PRAXIS 2BIC -22T 0A 4 MAR 018 LL GOB	
268-165	PRAXIS 1BIC HK -12T +2A 022 LR GOB		268-065	PRAXIS 1BIC HK -12T +2A 018 LR GOB	
268-166	PRAXIS 1BIC HK -12T +2A 022 LL GOB		268-066	PRAXIS 1BIC HK -12T +2A 018 LL GOB	
268-167	PRAXIS 1BIC -12T +2A 022 LR GOB		268-067	PRAXIS 1BIC -12T +2A 018 LR GOB	
268-168	PRAXIS 1BIC -12T +2A 022 LL GOB		268-068	PRAXIS 1BIC -12T +2A 018 LL GOB	
268-175	PRAXIS 2BIC HK -17T +2A 022 LR GOB		268-075	PRAXIS 2BIC HK -17T +2A 018 LR GOB	
268-176	PRAXIS 2BIC HK -17T +2A 022 LL GOB		268-076	PRAXIS 2BIC HK -17T +2A 018 LL GOB	
268-177	PRAXIS 2BIC -17T +2A LR 022 GOB		268-077	PRAXIS 2BIC -17T +2A LR 018 GOB	
268-178	PRAXIS 2BIC -17T +2A LL 022 GOB		268-078	PRAXIS 2BIC -17T +2A LL 018 GOB	

MAR = Mesial Anti Rotation

DAR = Distal Anti Rotation

Lancer does not claim endorsement from Drs. Roth, McLaughlin or Hilgers

Use the back pages as a fax order template or call your Lancer rep at: 800.854.2896



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ISO 13485
FM 78272

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